# **HITACHI**



### **WHEEL LOADER**

- Model Code: ZW 220
- Operating Weight: 17 860 18 180 kg
   Bucket Capacity: ISO Heaped: 2.4 3.5 m³
   Max Engine Output: 164 kW (220 hp)

# Introducing the New-Generation Wheel Loaders:

# Z V Series

# **Top-Class Production with Amazing Mobility**

The new ZW Series wheel loaders are packed with numerous innovative technologies and mechanisms. Total control of engine and pump torque is an industry's first. Three work modes and three driving modes help enhance operating ease and yield high production. What's more, lots of advanced designs give power and speed for loading and travel. The ZW Series will set a new standard of productive, easy-to-operate wheel loaders.



#### **Productivity**

Three work modes to increase production and decrease fuel consumption

Three driving modes for optimum speed shift

Automatic transmission with loadsensing system

High-torque engine and capacious torque converter

Torque proportioning differential Limited slip differential (Optional) Smoother simultaneous operations with advanced hydraulic circuit Selectable Clutch Cut-off Timing Lift arm auto leveler (Optional) Ride control system

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#### Panoramic comfortable cab

Bi-level auto air conditioner and pressurized cab

Front & rear defrosters

Low noise design

Panoramic cab

Enhanced upward visibility

Good rear visibility

Ergonomically positioned switches and controls

Down-Shift Switch (DSS) and Up-Shift Switch (USS)

Multi-functional joystick lever

Air suspension seat

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#### **Enhanced Durability**

Robust differential gears

Robust drive system

Durable axles

Variable displacement pumps

Robust frame

Hydraulically operated cooling fan with

heat-sensing system

Capacious hydraulic oil cooler

Protected fuel tank

Aluminum radiator and oil cooler LED indicators and instruments

O-Ring Seal (ORS) joints and

water-resistant electric connectors

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#### **Easy Maintenance**

Extended hydraulic oil replacement

intervals

Conveniently located filters

Easy-to-replace air conditioning filters

HN bushings

Strategically located oil supply port

Large toolbox

Easy-to-read monitor

Easy draining

Flat cab floor

Hinged radiator cover

Dirt-Less (DL) front frame

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#### Safety

Full fan guard

Emergency steering system

Mis-operation protection

ROPS / FOPS cab

Highly reliable dual-line brake system

Other safety features

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#### **Environment**

Common rail fuel injection system

Low noise engine

Cooled Exhaust Gas Recirculation (EGR)

system

Hitachi Silent (HS) fan

A recyclable machine

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#### e-Service Owner's site

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#### Specifications

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 The advanced low noise design complies with the EU noise regulation

2000 / 14 / EC, STAGE II



Note: Photos include optional equipment.

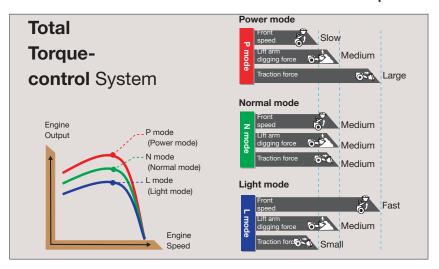
**Packed with Numerous Technological Advances for** 

**Amazing Mobility and Big Production** 

The new ZW Series is packed with lots of technological advances: the TT\* system, newly developed hydraulic system and transmission, well matching of operations, impressive mobility and big production with less fuel consumption, and much more.

\*Total Torque-control

#### Three Work Modes to Increase Production and Decrease Fuel Consumption



Three work modes are selectable according to job needs and operator's preference. In each work mode,

TT\* system controls the total torque of the engine and pump for well matched penetration force and implement speed according to job needs. The three work modes can be optimally selected to suit materials to be handled for higher production.



P mode: Heavy-duty excavation

N mode: Loading

L mode: Light-duty operation

#### Three Driving Modes for Optimum Speed Shift



The three driving modes can be selected according to job needs and operator's preference.

#### L mode:

Starts with the second gear, and makes gear shift at fast timing. Suitable for long-distance travel on level ground.

#### N mode:

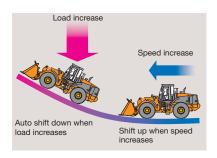
Starts with the second gear and makes gear shift at slow timing. Suitable for ordinary digging and loading operation such as V-shaped load and carry method.

#### H mode:

Makes gear shift at timing similar to the N mode, and automatically shifts down to the first gear according to loading conditions without need for shift down by DSS\* or manual shifting.

\*Down-Shift Switch

# Automatic Transmission with Load-Sensing System



Optimal speed shift timing is automatically selected in response to both travel speed and load.





#### Smooth Speed Shift by Electronic Control

Quick, smooth speed shift can automatically be done with less shocks by electronic control through helical gears. This allows speedy job-to-job travel with less soil spills in load-and-carry operation.

# High-Torque Engine and Capacious Torque Converter

Max. output: 164 kW (220 hp)
Rated output: 139 kW (186 hp)
Max. torque: 981 Nm (100 kgf•m)

The new engine yields big torque at a low speed in direct response to acceleration without need for full throttle. The capacious torque converter enables powerful travel under heavy load, such as climbing steep or long hills without losing speed.

# Torque Proportional Differential (Standard)

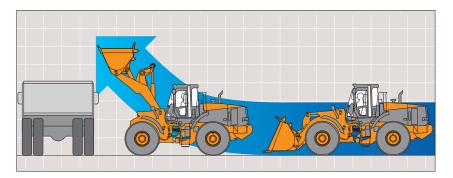
The torque proportional differential adjusts driving forces to both wheels. When road resistances under both wheels are different, this feature prevents slippage of a wheel on softer ground, unlike conventional differentials. This feature enables the ZW series to get out of swamps or rough terrain easily.

#### **Limited Slip Differential (Optional)**

On snowy roads and rough terrain, the limited slip differential can work instead of the torque proportional differential. This delivers effective driving force to both wheels for enhanced grip and less slippage during travel.

# **An Array of Elaborate Mechanisms for Impressive Mobility and Big Production**

#### **Improved Rise / Run Performance**



Arm rising while traveling for improved rise / run performance. On the new ZW Series, 10% higher rise/run performance can be expected, boosting loading efficiency and increasing productivity.

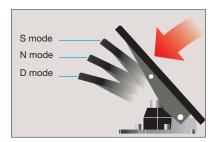
#### **Smoother Simultaneous Operations with Advanced Hydraulic Circuit**



With the new parallel/tandem circuits, the lift arm and bucket can be operated at the same time, unlike conventional machines. This can remarkably increase digging and loading efficiency for higher

production.

#### **Selectable Clutch Cut-off Timing**



Clutch cut-off timing can be selected from three options to suit various job conditions, including rapid operation on level ground, and surefooted operation

on gradient.



#### S mode:

The clutch is cut-off at fast timing by depressing the pedal for speedy loading on level ground.

#### N mode

The clutch is cut-off by depressing the pedal midway for surefooted loading on slope.

#### D mode:

The clutch is cut-off by depressing the pedal fully for dumping into a hopper on slope.

#### OFF:

The clutch is disabled.



#### Sophisticated Mechanisms for Higher Job Efficiency

#### **Float System**

The float system lets the lift arm follow up road irregularities by using its self-weight only, without using its hydraulic circuit. This system is useful in soil-spill collecting during loading, and snow

plowing.

#### **Bucket Auto Leveller**

The bucket can automatically be levelled parallel to the ground after rolling the bucket out. This can eliminate cumbersome bucket repositioning for efficient loading.

#### Lift Arm Kick-Out System

The lift arm can automatically be raised up to the preset level. This function is convenient when loading onto a dump truck, and when operating at confined job sites with restricted working height.

#### Lift Arm Auto Leveler (Optional)

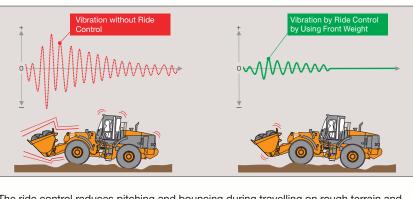
The lift arm can automatically be raised and lowered to the preset level. By using the switches in the cab, high and low lift kickouts can be programmed.

#### **Operator-Friendly Designs for Higher Job Efficiency**

#### **Restriction Valve**

The restriction valve can effectively reduce shocks when moving the lift arm up and down. The bucket does not have a shockless circuit to allow efficient mud removal.

#### **Ride Control System**



The ride control reduces pitching and bouncing during travelling on rough terrain and snow road by automatic control of the implement. Shocks and vibration can be well suppressed for riding comfort.

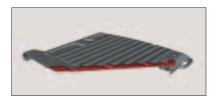




Bi-Level Auto Air Conditioner and Pressurized Cab



The bi-level air conditioner allows air conditioning at foot space and overhead simultaneously. Airflow volume and direction can automatically be adjusted according to the temperature setting. The pressurized cab shuts out dust and debris even in dusty environment.



**Front / Rear Defrosters** 



With the front and rear defrosters, airflow comes out from three front air outlets and two rear outlets to protect respective windows from fogging, keeping clear vision even in rain and cold weather.

#### Hat (Resin Cab Roof)

The hollow hat is provided atop the cab to form an air space. This greatly helps reduce the temperature rise in the cab, and increases the cooling efficiency of the air conditioner.

**Shock-Dampened Cab** 



The cab rests on fluid-filled elastic mounts to absorb shocks and vibration, and reduce resonance.

#### **Low Noise Design**

The cab is well sealed, and the new low-noise engine is utilized to reduce sound, along with the following measures:

- Hydraulically operated cooling fan with heat-sensing system
- New Hitachi Silent (HS) fan
- Sound-absorbing materials inside engine cover and cab
- Clever arrangement of hydraulic oil tank and bulkhead



### **Ergonomically Positioned Switches and**



Switches and controls are efficiently laid out in the right console for ease of operation.

#### Down-Shift Switch (DSS) and **Up-Shift Switch (USS)**

DSS and USS are designed for one-gear downshift and up-shift at the touch of a button.

#### **An Array of Standard Accessories**







# **Operator-First Designs: Easy-to-Handle Controls for Operator Comfort**

#### **Panoramic Cab**



The panoramic cab gives almost allround visibility with the widened front glass window and pillar less cab rear corners. Front wheels are always in the operator's vision, enhancing safety and increasing loading efficiency.

#### **Enhanced Upward Visibility**

The front curved glass window gives good upward visibility, so the operator can directly see the movement of the bucket for safer loading.

#### **Good Rear Visibility**

The engine cover is low profile, and rounded for better rear visibility, so the operator can directly see the rear wheels and counterweight.

#### **Air Suspension Seat**



The air suspension seat can be adjusted in multiple ways: weight-height, fore-aft position, backrest tilt, and armrest angle, seat cushion length and angle, headrest height and angle adjustment, lumber support. Seat heater is equipped as standard.

#### **Multi-Functional Joystick Lever**



The multi-functional joystick lever is provided atop of the control lever for operating ease.

#### **Adjustable Steering Column**



The steering wheel is tiltable, and telescopic to suit operator of all builds for comfortable operation.

Interior light interacting with cab door



Seatback pocket



AM / FM stereo radio

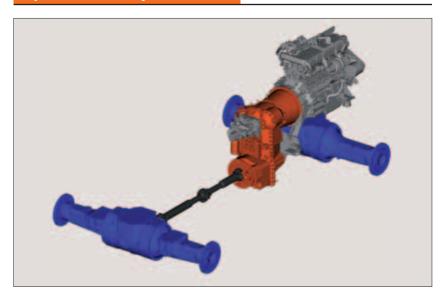


Sun visor

## **Enhanced Durability**

Durability is enhanced with a number of advanced mechanisms for long, continuous operation.

#### **Dependable Drive System**



#### **Transmission**

The transmission can effectively reduce the transmitting load. This helps reduce sound and extend service life, enhancing reliability.

#### **Robust Differential Gears**

Differential gears are thickened to increase rigidity.

#### **Robust Drive System**

The new OHC 4-valve per cylinders engine is teamed up with strengthened cylinder head, block, crank and journal pins, and a lattice frame.

#### **Durable Axles**

Front and rear axles are improved for durability. The axle housing is thickened for tough operation at quarries.

#### **Improved Braking Ability**

The brake is a wet-type multi-plate brake, and housed in the axle.

#### **Variable Displacement Pumps**

New variable displacement pumps are exclusively developed and designed for Hitachi wheel loaders for tough earthmoving.

#### Hydraulically Operated Cooling Fan with Heat-Sensing System

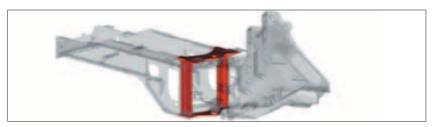


Fan speed can be adjusted depending on fluid temperature to effectively cool down coolant, hydraulic oil, transmission oil and torque converter oil. The result is extended component service life and reduction in fuel consumption. The fan is also separate from the engine for easy servicing.

#### **Capacious Hydraulic Oil Cooler**

The ample cooling capacity of the hydraulic oil cooler helps reduce oil temperature fluctuation, and extend service life of components.

#### **Robust Frame**



The box-section frame is thickened and strengthened to resist torsion and increase durability. Center pins are widely spaced for higher resistance to torsion.

#### **Protected Fuel Tank**



The large counterweight is arranged to protect the fuel tank from collisions with obstacles during operation.

#### **Aluminum Radiator and Oil Cooler**



The radiator and oil cooler are made of aluminum instead of conventional steel or copper for corrosion protection.

#### **LED Indicators and Instruments**



On the indicators, monitors and alarms, many LEDs are utilized for longer service life resulting in less failure, enhancing the reliability.

#### O-Ring Seal (ORS) Joints and Water-Resistant Electric Connectors





Numerous elaborate components are utilized for higher durability and reliability. The proven ORS joints and high-pressure hydraulic lines are utilized in the hydraulic system, and water-resistant wiring connectors in the electrical system.



# **Reduced Running Costs**

Running and maintenance costs are reduced greatly with concentrated inspecting points and durable components.



#### Extended Hydraulic Oil Replacement Intervals (Up from 1 000 to 4 000 Hours)

Hitachi Genuine hydraulic oil can quadruple hydraulic oil replacement intervals. A hydraulic oil drain hose is mounted standard.

#### **Easy Draining**

The engine oil drain port is located for the convenience of maintenance. No need for reaching under the machine.

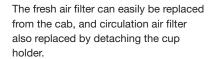
#### **Conveniently Located Filters**



Dual fuel filters with sedimentary function and engine oil filter are strategically located for the convenient daily inspection and servicing from the ground.

#### **Easy-to-Replace Air Conditioning Filters**





#### **HN Bushings**



The HN bushing containing High-viscosity oil is provided at each joint to reduce grease consumption, extend lubrication intervals (100 to 500 hours), and increase durability.

# Oil Pin New HN Bushing Oil oozed into clearance HN Bushing

The HN bushing, another example of innovative technology developed by Hitachi, features long life and high durability. High-viscosity oil is vacuum impregnated in sintered high-hardness metal. During operation oil oozes from the pores of the bushing into the clearance between pins and bushing providing lubrication.

#### **Strategically Located Fuel Supply Port**



The fuel supply port is located for convenient fuel supply from the ground.

#### Flat Cab Floor



The cab floor is stepless (flat) for ease of cleaning.

#### **Large Tool Box**



A large tool box is provided at the top step of the ladder on the right side of the machine. The tool box can hold a grease gun and tool kit.

#### Reversible Hydraulically Operated Cooling Fan



The rotation of the hydraulically operated cooling fan with heat-sensing system can be reversed for easy removal of dirt from the radiator. The fan itself can swing open for easy cleaning.

#### **Easy-to-Read Monitor**



With the easy-to-read monitor, the operator can see instructions for scheduled servicing and maintenance. Monitor Indication Items: Clock, fuel consumption, service intervals, travel speed, mileage, hour meter Replacement Alerting: Engine oil / filter, fuel filter, hydraulic oil / filter, transmission oil / filter

#### **Dirt-Less (DL) Front Frame**



The DL front frame is shaped for easy removal of dirt, stones and snow.

## **Safety-First Design**

Achieving a High-Level of Safety in the Working Environment with an Array of Advanced Mechanisms.



#### **ROPS / FOPS Cab**

The ROPS / FOPS cab is provided to protect the operator from injury in an accident.

ROPS: Roll-Over Protective Structure: ISO3471

FOPS: Falling Object Protective Structure:

#### **Highly Reliable Dual-Line Brake System**

The dual-line hydraulic brake system is utilized: even if one line fails, the other can work for braking. The brake is an enclosed wet multi-plate type for reliable braking.

#### **Full Fan Guard**



The cooling fan is enclosed by a full guard (metal net) to protect service technicians from injury during servicing and maintenance.

#### **Emergency Steering System**

The emergency electric pump delivers the necessary oil pressure for power steering even in the case of an emergency. This allows normal steering at all times even if the engine fails.

#### **Mis-Operation Protection:**

**Starting Engine:** The engine will start only when the Forward / Reverse lever in neutral.

**Starting:** The transmission is disabled when the parking switch is in the ON position, even if selecting Forward or Reverse.

**Leaving from Operator Seat:** Control levers and Forward / Reverse lever are locked to prevent accidental operation.

Stopping Engine: The spring-set/ hydraulic-released parking brake is automatically applied even if failing to apply it.

#### **Other Safety Features**



Retractable Seat Belt



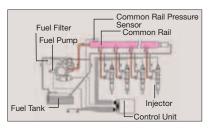
Inclined Ladder

## **Environmentally Friendly Design**

#### **A Cleaner Machine**

The ZW Series is equipped with a clean but powerful engine to comply with Stage IIIA engine emission regulations effective in the European Union from 2006. Exhaust gas is partly re-combusted to reduce particulate matter (PM) output and lower nitrogen oxide (NOx) levels.

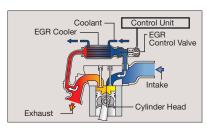
#### Common Rail Type Fuel Injection System



In this fuel injection system complying with the Emission Regulations, one fuel pump runs to generate high pressure for distributing fuel to each injector per cylinder through a common rail. By electronic control, fuel injection volume and timing can be precisely regulated for efficient combustion and higher horsepower. This also reduces PM\* (diesel plume), fuel consumption and vibration.

\*Particulate matter

#### Cooled Exhaust Gas Recirculation (EGR) System



The cooled EGR system lets part of exhaust gasses mix with intake air for re-combustion to reduce oxygen concentration in the air in the combustion chamber. This design lowers combustion temperature in the cylinder, reducing fuel consumption and NOx while yielding more horsepower. This system also cools down exhaust gas to prevent incomplete combustion and PM\* emission.



#### A Recyclable Machine

Approximately 95% of the ZW Series can be recycled. The resin parts are marked to facilitate recycling. The machine is completely lead-free. The radiator and oil cooler are made from aluminum and all wires are lead-less. In addition, bio-degradable hydraulic oil is available for jobsites where special environmental care is required.

#### **A Quieter Machine**

A number of features make this machine quieter. First, isochronous control of the engine speed means a restriction of engine speed during no-load and light-duty operation to suppress sound. A fan with curved blades reduces air resistance and airflow noise. Third, a time-tested muffler suppresses engine noise significantly and reduces emissions. This advanced low noise design complies with the 2000 / 14 / EC, Stage II, directive effective in the European Union from 2006.

#### Hitachi Silent (HS) Fan



The HS fan is capable of reducing air resistance and air flow sound. It is utilized at the radiator and oil cooler for quieter operation.

#### **Low Noise Engine**

The cylinder block and ladder frame are strengthened to reduce engine sound.

# Remote fleet management with e-Service Owner's Site

Reduce maintenance effort and costs for your machine fleet with e-Service Owner's Site; latest machine information of each of your machines available on-line, in your office.





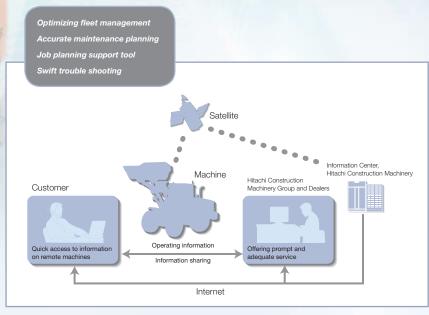
Check and monitor each of your machines from your office

Enhanced service support from your local dealer

#### Actual geographical location of each of your machines

e-Service Owner's Site is an on-line fleet management tool offered by HCME to each of its customers. It will present all operational information and location of your machines on a PC in your office, giving you an up to date overview of your machines, allowing for full fleet control. Each machine will regularly send its operational data to a satellite and from there, via a ground station to a Hitachi server. The data collected in the server will then be processed and directed to each customer around the world. Your machine information will be available through a secure internet connection for you and your dealer. This communication chain is operational 24h a day, each day of the year. It will support your job planning, help you maintain your machine and allow for enhanced service and trouble shooting support by your local dealer, all directly contributing to reduce downtime and increase the cost performance of your fleet.

All new ZAXIS-3 and ZW machines supplied by HCME will have a satellite communication unit installed as standard\*, meaning each owner can directly enjoy the benefits of e-Service Owner's Site. Your local dealer will be able to give you access to e-Service Owner's Site.



\* (1) Satellite communication may be forbidden by the local regulatory standards (including safety standards) and legal requirements of the particular country where you wish to use it. Please contact HITACHI dealer for details.

(2) Satellite communication basically allows for worldwide coverage. Contact your local dealer for the latest situation on actual satellite communication availability for your country or specific jobsite.

(3) If transmission of the satellite signal is hindered in any way, satellite communication may not be possible.

#### e-Service Owner's Site features

#### **Operation**

Remote access to all relevant machine operation information such as daily operating hours and machine fuel level as well as historically cumulated temperatures and pressures.



#### Maintenance

For each machine, maintenance history as well as recommended maintenance due is displayed in one view, allowing for accurate and efficient fleet maintenance management.

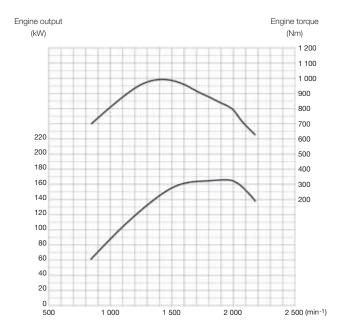


#### Location

In addition to any general GPS function, GIS (Geographical Information System) will not only show the geographical position of each machine with immediate serial number identification, it will also allow for dedicated multiple machine searches using specific operational information as search criteria.



| ENGINE              |                                                  |  |  |  |  |
|---------------------|--------------------------------------------------|--|--|--|--|
| Model               | suzu 6HK1XDHAA                                   |  |  |  |  |
| Type                | 4-cycle water-cooled, direct injection           |  |  |  |  |
| Aspiration          | Turbocharged, intercooled                        |  |  |  |  |
| No. of cylinders    | 6                                                |  |  |  |  |
| Maximum power       |                                                  |  |  |  |  |
| ISO 9249,           | 164 kW (220 hp) at 2 000 min <sup>-1</sup> (rpm) |  |  |  |  |
| Without Fan net     |                                                  |  |  |  |  |
| EEC 80/1269,        | 164 kW (220 hp) at 2 000 min <sup>-1</sup> (rpm) |  |  |  |  |
| Without Fan net     |                                                  |  |  |  |  |
| Bore and stroke     | 115 mm x 125 mm                                  |  |  |  |  |
| Piston displacement | 7.790 L                                          |  |  |  |  |
| Batteries           | 2 x 12 V/916 CCA, 270-min. rated reserve         |  |  |  |  |
| Air cleaner         | Two element dry type with restriction indicator  |  |  |  |  |
|                     |                                                  |  |  |  |  |



#### **POWER TRAIN**

#### **Transmission**

Torque converter, countershaft type powershift with computer-controlled automatic shift and manual shift features included.

| Torque converter | Three element, single stage, single phase |  |  |  |  |  |
|------------------|-------------------------------------------|--|--|--|--|--|
| Main clutch      | Wet hydraulic, multi-disc type            |  |  |  |  |  |
| Cooling method   | Forced circulation type                   |  |  |  |  |  |
|                  |                                           |  |  |  |  |  |
|                  |                                           |  |  |  |  |  |

| Travel speed* (km/h) | Forward | Reverse |
|----------------------|---------|---------|
| 1st                  | 7.0     | 7.1     |
| 2nd                  | 12.0    | 12.6    |
| 3rd                  | 23.0    | 23.8    |
| 4th                  | 36.5    | _       |

\*With 23.5R25 (L3) tires

#### **AXLE AND FINAL DRIVE**

| Drive system                    | Four-wheel drive system                                   |
|---------------------------------|-----------------------------------------------------------|
| Front & rear axle               | Semi-floating                                             |
| Front                           | Fixed to the front frame                                  |
| Rear                            | Trunnion support                                          |
| Reduction and differential gear | Two stage reduction with torque proportional differential |
| Oscillation angle               | Total 24° (+12°,-12°)                                     |
| Final drives                    | Heavy-duty planetary,<br>mounted inboard                  |

# TIRES Drive system 23.5R25 (L3)

#### **BRAKES**

#### Service brakes

Inboard mounted fully hydraulic 4 wheel wet disc brake. Front & rear independent brake circuit.

#### **STEERING SYSTEM**

| Type                                                     | Articulated frame steering                     |
|----------------------------------------------------------|------------------------------------------------|
| Steering mechanism                                       | Refer to standard<br>& optional equipment list |
| Steering angle                                           | Each direction 40°; total 80°                  |
| Cylinders                                                | Two double-acting piston type                  |
| No. x Bore x Stroke                                      | 2 x 70 mm x 442 mm                             |
| Minimum turning radius at the centerline of outside tire | 5 620 mm                                       |

#### **HYDRAULIC SYSTEM**

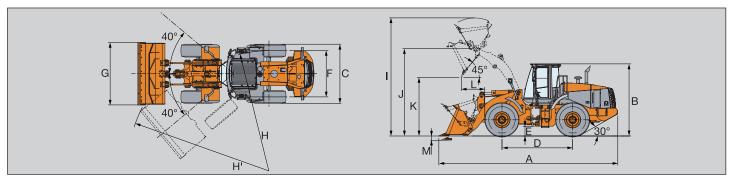
Lift arm and bucket are controlled by independent control lever.

| Lift arm controls                                           | Four position valve;<br>Raise, hold, lower, float            |
|-------------------------------------------------------------|--------------------------------------------------------------|
| Bucket controls with automatic bucket return-to-dig control | Three position valve;<br>Roll back, hold, dump               |
| Main pump / Steering pump                                   | Variable Displacement Axial<br>Plunger Pump                  |
| Charging pump / Fan pump / Brake and assist pump            | Fixed Displacement Type Gear Pump                            |
| Hydraulic cylinders                                         |                                                              |
| Туре                                                        | Two lift arm and one bucket, double acting type              |
| No. x Bore x Stroke                                         | Lift arm: 2 x 130 mm x 880 mm<br>Bucket: 1 x 165 mm x 510 mm |
| Filters                                                     | Full-flow 15 micron return filter in reservoir               |
| Hydraulic cycle times                                       |                                                              |
| Lift arm raise                                              | 5.6 s                                                        |
| Lift arm lower                                              | 3.5 s                                                        |
| Bucket dump                                                 | 1.4 s                                                        |
| Total                                                       | 10.5 s                                                       |
|                                                             |                                                              |

#### **SERVICE REFILL CAPACITIES**

|                                      | liters |
|--------------------------------------|--------|
| Fuel tank                            | 285.0  |
| Engine coolant                       | 38.0   |
| Engine oil                           | 25.0   |
| Torque convertor & transmission      | 25.0   |
| Front axle differential & wheel hubs | 32.0   |
| Rear axle differential & wheel hubs  | 34.0   |
| Hydraulic reservoir                  | 114.0  |

#### **DIMENSIONS & SPECIFICATIONS**

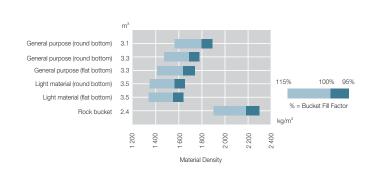


Unit: mm

| Arm type                                         |                           |                | Standard arm                     |                                    |                            |                            |                            |                                    |
|--------------------------------------------------|---------------------------|----------------|----------------------------------|------------------------------------|----------------------------|----------------------------|----------------------------|------------------------------------|
|                                                  |                           |                | General purpose                  |                                    |                            | Light material             |                            |                                    |
| Bucket type                                      |                           |                | Round<br>bottom                  |                                    | Flat<br>bottom             | Round<br>bottom            | Flat<br>bottom             | Rock bucket                        |
|                                                  |                           |                | With bolt-on<br>cutting<br>edges | With bolt-on<br>adaptor<br>& teeth | With bolt-on cutting edges | With bolt-on cutting edges | With bolt-on cutting edges | With bolt-on<br>adaptor<br>& teeth |
| Bucket capacity                                  | ISO heaped                | m <sup>3</sup> | 3.3                              | 3.1                                | 3.3                        | 3.5                        | 3.5                        | 2.4                                |
|                                                  | ISO struck                | m <sup>3</sup> | 2.8                              | 2.7                                | 2.8                        | 3.0                        | 3.0                        | 2.0                                |
| A Overall length                                 |                           | mm             | 8 215                            | 8 350                              | 8 215                      | 8 265                      | 8 265                      | 8 200                              |
| B Overall height (Top of cal                     | o) r                      | mm             |                                  |                                    | 3 3                        | 370                        |                            |                                    |
| C Width over tires                               | r                         | mm             |                                  |                                    | 2.8                        | 320                        |                            |                                    |
| D Wheel base                                     | r                         | mm             |                                  |                                    | 3 3                        |                            |                            |                                    |
| E Ground clearance                               | r                         | nm             | m 445                            |                                    |                            |                            |                            |                                    |
| F Tread                                          | r                         | nm             | 2 160                            |                                    |                            |                            |                            |                                    |
| G Bucket width                                   | <u> </u>                  | nm             | n 2 910                          |                                    |                            |                            |                            |                                    |
| H Turning radius (Centerline of outside tire) mm |                           |                | 5 620                            |                                    |                            |                            |                            |                                    |
| H' Loader clearance circle, b                    | ucket in carry position r | nm             | 6 600                            | 6 640                              | 6 600                      | 6 620                      | 6 620                      | 6 600                              |
| Overall operating height                         | r                         | mm             | 5 480                            | 5 480                              | 5 480                      | 5 530                      | 5 530                      | 5 380                              |
| J Height to bucket hinge p                       | in, fully raised r        | nm             | 4 085                            | 4 085                              | 4 085                      | 4 085                      | 4 085                      | 4 085                              |
| K Dumping clearance 45 d                         | legree, full height r     | nm             | 2 900                            | 2 810                              | 2 900                      | 2 870                      | 2 870                      | 2 910                              |
| L Reach, 45 degree dump                          | , full height r           | nm             | 1 130                            | 1 230                              | 1 130                      | 1 170                      | 1 170                      | 1 120                              |
| M Digging depth (Horizonta                       | al digging angle) r       | nm             | 110                              | 110                                | 110                        | 110                        | 110                        | 110                                |
| Bucket weight                                    |                           | kgf            | 1 670                            | 1 595                              | 1 765                      | 1 710                      | 1 805                      | 1 915                              |
| Static tipping load *                            | Straight                  | kgf            | 14 600                           | 15 000                             | 14 650                     | 14 700                     | 14 600                     | 14 600                             |
|                                                  | Full 40 degree turn       | kgf            | 12 650                           | 13 000                             | 12 650                     | 12 700                     | 12 600                     | 12 000                             |
| Breakout force                                   |                           | kN             | 153.9                            | 167.6                              | 153.9                      | 148.0                      | 148.0                      | 193.1                              |
|                                                  | (1                        | kgf)           | (15 700)                         | (17 100)                           | (15 700)                   | (15 100)                   | (15 100)                   | (19 700)                           |
| Operating weight *                               |                           | kg             | 17 930                           | 17 860                             | 18 030                     | 17 970                     | 18 070                     | 18 180                             |

Note: 1. All dimensions, weight and performance data based on ISO 6746-1:1987, ISO 7137:1997 and ISO 7546:1983.

#### **BUCKET SELECTION GUIDE**



<sup>2.</sup> Static tipping load and operating weight marked with\* include 23.5R25 (L3) tires (No ballast) with lubricants, full fuel tank and operator. Machine stability and operating weight depend on counterweight, tire size and other attachments.

#### STANDARD EQUIPMENT

Standard equipment may vary by country, so please consult your HITACHI dealer for details.

#### **ENGINE**

- · Coolant recovery tank
- Hydraulically operated cooling fan with heat sensing system
- Fan guard
- Muffler, under hood with large exhaust stack
- Environmentally friendly engine oil drain
- Engine oil cooler
- Quick-release fuel double filter with water separator function
- Glow system (for cold start)
- Air filter double element
- TT (Total Torque-control) system

#### **POWER TRAIN**

- Automatic transmission with load-sensing system
- DSS (Down-Shift Switch) and USS (Up-Shift Switch)
- Torque proportional differentials, front and rear
- Driving mode selector switch, three modes
- Clutch cut-off position switch, three position

#### **HYDRAULIC SYSTEM**

- TT (Total Torque-control) system
- Multi-function joystick lever
- Bucket auto leveler
- Lift Arm kick-out system
- Float system
- Reservoir sight gauge
- Hydraulic filters, vertical mounting
- Two-spool main control valve
- O-Ring seal joints
- Ride control system, automatic type

#### **ELECTRICAL**

- 24-volt electrical system
- Standard batteries (2), 12 volt with 916 CCA, 135 Ah
- Alternator, 50 amps and 24 volts
- Lights: driving with guards, turn signals with hazard switch, stop and tail lights
- Work lights on cab, front (2)
- Work lights, rear (2)
- Horn, with push button in center of steering wheel and switch on joystick lever knob or right console
- Reverse warning alarm
- Monitor and alarm system, multi-function electronic Audible and visual warning include
- LCD monitor display: Speedometer, clock, hour-meter, fuel consumption, odometer, replacement intervals, transmission Auto, clutch cut off, ride control, gear shift
- Gauges: engine coolant temperature, transmission oil temperature, fuel level
- Warning lights: engine, transmission, discharge warning
- Indicator lights: turn signals, high beam, working lights, service, parking brake, stop, brake oil low pressure, brake oil low level, seat belt, glow signal, maintenance, forward/reverse switch, water separator, over heat, engine oil low pressure, air filter restriction, transmission oil filter restriction, hydraulic oil temperature, transmission oil temperature
- 24-volt AM/FM stereo radio with clock

#### **OPERATOR'S STATION**

#### Cab

- ROPS\*, FOPS\*\*, multi-plane isolation mounted for noise, vibration reduction, front and rear windshield washers, safety glass
- Adjustable armrest
- Bi-Level Auto Air Conditioner and Pressurize
- Front / Rear Defroster
- Hot and cool box
- Sun visor
- Seat, fabric, high back, air suspension, seat heating, adjustable for weight-height, fore-aft position, backrest tilt, armrest angle, seat cushion length and angle, headrest height and angle adjustment, and lumber support
- Seatback pocket
- Retractable seat belt, 50 mm (2")
- · Large tray and cup holder
- Rubber floor mat
- Adjustable steering column
- Steering wheel, textured with spinner knob
- Rear view mirrors, outside (2) and inside (2)
- Handholds and steps, ergonomically located and slip resistant
- Coat hook

Note: \*: ROPS (Roll Over Protective Structure) Conforms to ISO 3471:1994

\*\*: FOPS (Falling Objects Protective Structure) Conforms to ISO 3449:1992 Level II

#### LOADER LINKAGE

 Z-bar loader linkage provides (High bucket breakout)

#### BUCKETS AND ATTACHMENTS

 General purpose bucket with bolt-on cutting edges:
 3.3 m³ (ISO heaped)

#### TIRES

- Radial ply: 23.5R25 (L3)
- Multi-piece rims

#### **OTHERS**

- Emergency Steering
- Fenders, front and rear
- Articulation locking bar
- Anti-vandal protection, includes lockable engine enclosure, and fuel fill
- Counterweight, built-in
- Drawbar, with rocking pin
- Lift and tie-down hooks
- · Open type rear grill

#### **OPTIONAL EQUIPMENT**

Optional equipment may vary by country, so please consult your HITACHI dealer for details.

#### POWER TRAIN

• Limited slip differential

#### **HYDRAULIC SYSTEM**

- Three-spool main control valve
- Third spool piping
- Two-lever (Fingertip control type)
- Multi-function joystick lever and auxiliary lever for third function
- Two-lever and auxiliary lever for third function
- Lift arm Auto Leveler

#### **ELECTRICAL**

- Rear Working Lamp on Cab (2)
- · Rotary beacon lamp

#### **BUCKETS**

- General purpose bucket with bolt on teeth: 3.1 m³ (ISO heaped)
- General purpose bucket with weld on teeth: 3.1 m³ (ISO heaped)
- Flat bottom bucket with bolt on cutting edge: 3.3 m³ (ISO heaped)
- Flat bottom bucket with weld on teeth: 3.1 m³ (ISO heaped)
- Flat bottom bucket with bolt on teeth: 3.1 m³ (ISO heaped)
- Rock bucket with bolt on teeth: 2.4 m³ (ISO heaped)
- Light material round bottom bucket with bolt-on cutting edges: 3.5 m<sup>3</sup> (ISO heaped)
- Light material flat bottom bucket with bolt-on cutting edges:
   3.5 m³ (ISO heaped)

#### OTHERS

- Full rear fender and mud guard
- Cutting edge protection (German road homologation)
- Italian road homologation kit
- Rear license plate bracket
- Wheel blocks
- Biodegradable hydraulic oil



Prior to operating this machine, including satellite communication system, in a country other than a country of its intended use, it may be necessary to make modifications to it so that it complies with the local regulatory standards (including safety standards) and legal requirements of that particular country. Please do not export or operate this machine outside the country of its intended use until such compliance has been confirmed. Please contact your Hitachi dealer in case of questions about compliance.

#### **Hitachi Construction Machinery** www.hcme.com

| KL-EN001EUP                                                                                       |
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|                                                                                                   |
| Before use, read and understand the Operator's Manual for proper operation.                       |
| accessories, and all standard equipment with some differences in colour and features.             |
| Illustrations and photos show the standard models, and may or may not include optional equipment, |
| These specifications are subject to change without notice.                                        |